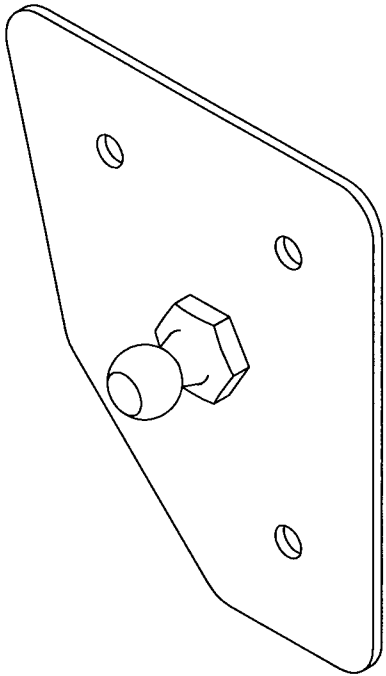
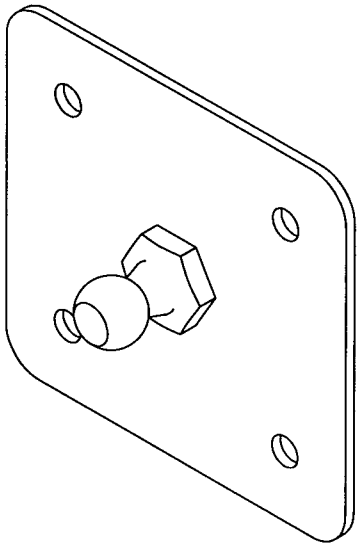


| Qty -041 | Qty -043 | Part Number | Description |
|-------------|-------------|-------------|----------------------------|
| | | D4109-041 | DOUBLER ASSEMBLY, BULKHEAD |
| | | D4109-043 | DOUBLER ASSEMBLY |
| | | | |
| 1 | | D4109-1 | PLATE, BULKHEAD |
| | 1 | D4109-3 | PLATE |
| 1 | 1 | D3622-11 | BALL STUD |







D4109-041 DOUBLER ASSEMBLY, BULKHEAD



D4109-043 DOUBLER ASSEMBLY

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| | | | | |
|------------|---|--|--------------|----------|
| A | NEW ISSUE | | JPH | 10.07.20 |
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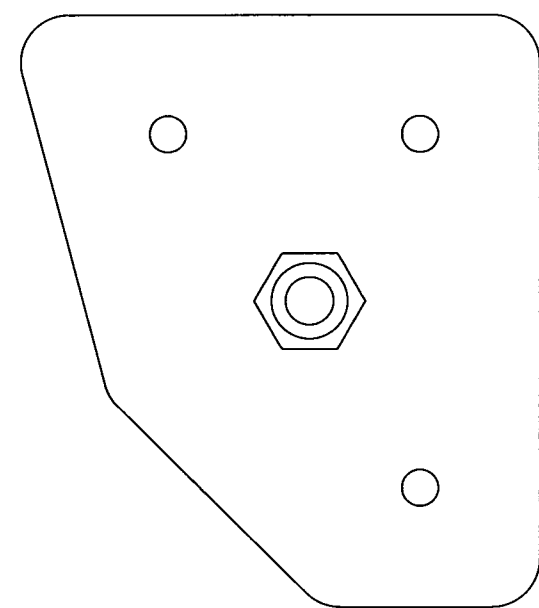
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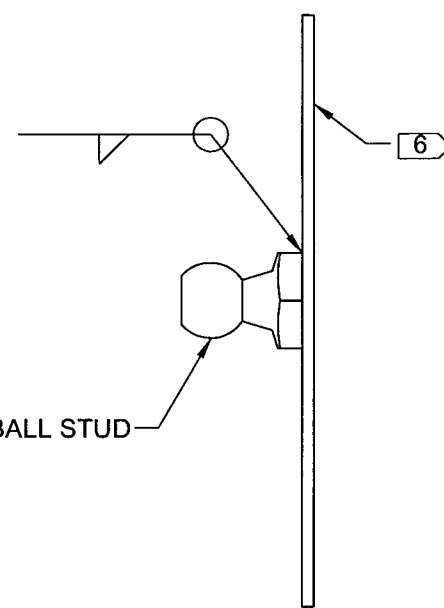
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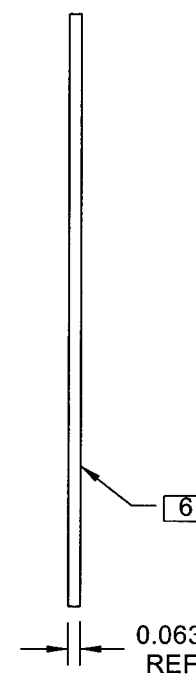
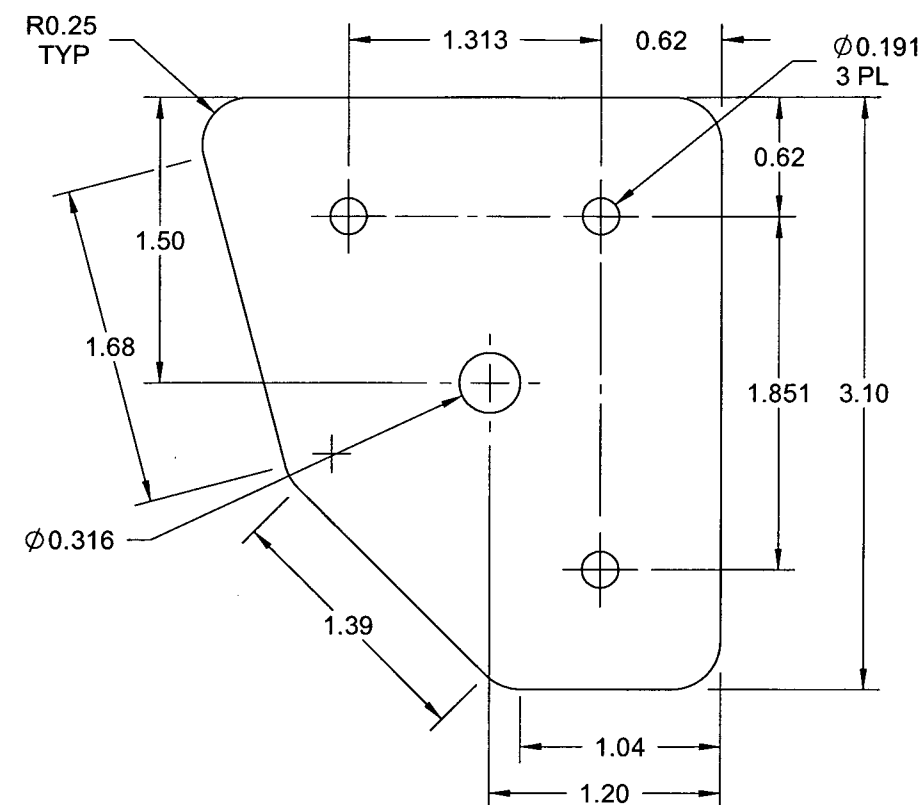
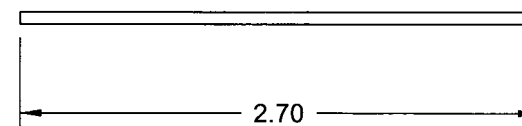
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D4109-1 PLATE, BULKHEAD



D3622-11 BALL STUD

D4109-041 DOUBLER ASSEMBLY, BULKHEAD**D4109-1 PLATE, BULKHEAD**

1

NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA OR M303S16GA
- 2) FINISH: NONE.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENT P/N D4109-X & B/N PER QSI 044 6.1
- 7) WEIGHT -041: 0.14 lbs
- 8) WELD PARTS PER QSI.004.

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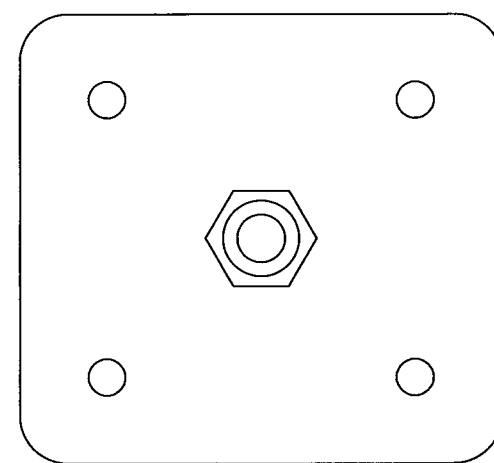
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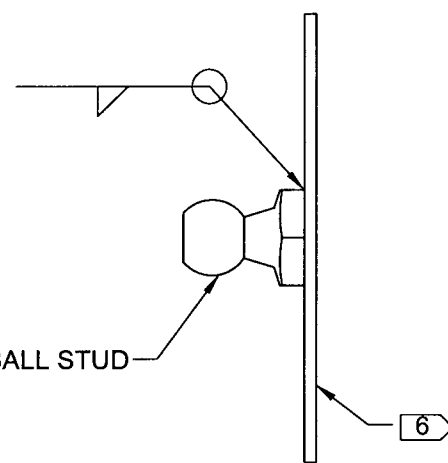
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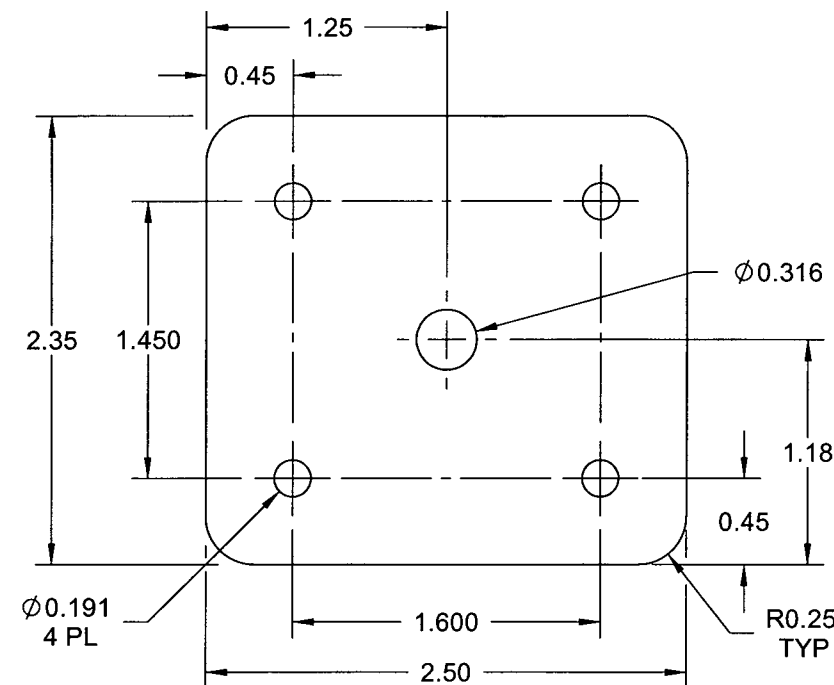


D4109-3 PLATE

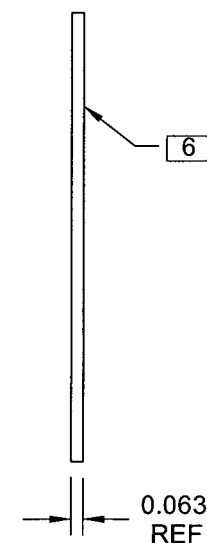
D3622-11 BALL STUD



D4109-043 DOUBLER ASSEMBLY






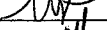
D4109-3 PLATE



NOTES:

- 1) MATERIAL: 303/304/316 STAINLESS STEEL SHEET ANNEALED 2B, 0.063 THK
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240
PER DART SPEC M304S16GA OR M303S16GA
- 2) FINISH: NONE.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED.
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENT P/N D4109-X & B/N PER QSI 044 6.1
- 7) WEIGHT-043: 0.12 lbs
- 8) WELD PARTS PER QSI 004.

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